

ASAP-Genex

Dart Aerospace Ltd.

Date: Friday, 19/01/2007 8:50:39 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HAT SECTION
Job Number : 30327	
Estimate Number : 12648	
P.O. Number :	Part Number : G106065
This Issue : 19/01/2007 S.O. No. :	Drawing Number : G10606 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 26/01/2007 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 07-01-16 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S032	5052-H32 .032 Sheet
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1.7494



Comment: Qty.: 0.8747 sf(s)/Unit Total : 8.7465 sf(s)
5052-H32 .032 Sheet
*****GRAIN ALONG 5*****
BATCH: ~~ML 102343~~ 15031

SE 12p
(2)

ml 07 01 23

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg G10606
Dwg Rev: A
Prog Rev: A

ml 07 01 23

SA John 07/01/23 (2)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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ml 07 01 23



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

(2)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

07/01/23 (2)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
FORM AS PER DWG G10606

John 07/01/23 (2)

Date: Friday, 19/01/2007 8:50:40 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAT SECTION

Job Number: 30327

Part Number: G106065

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

10.0

QC21

FINAL INSPECTION/W/O RELEASE

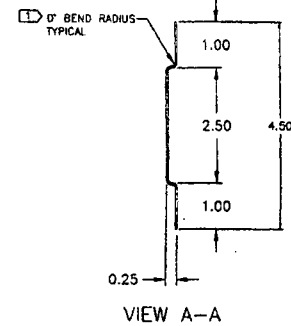
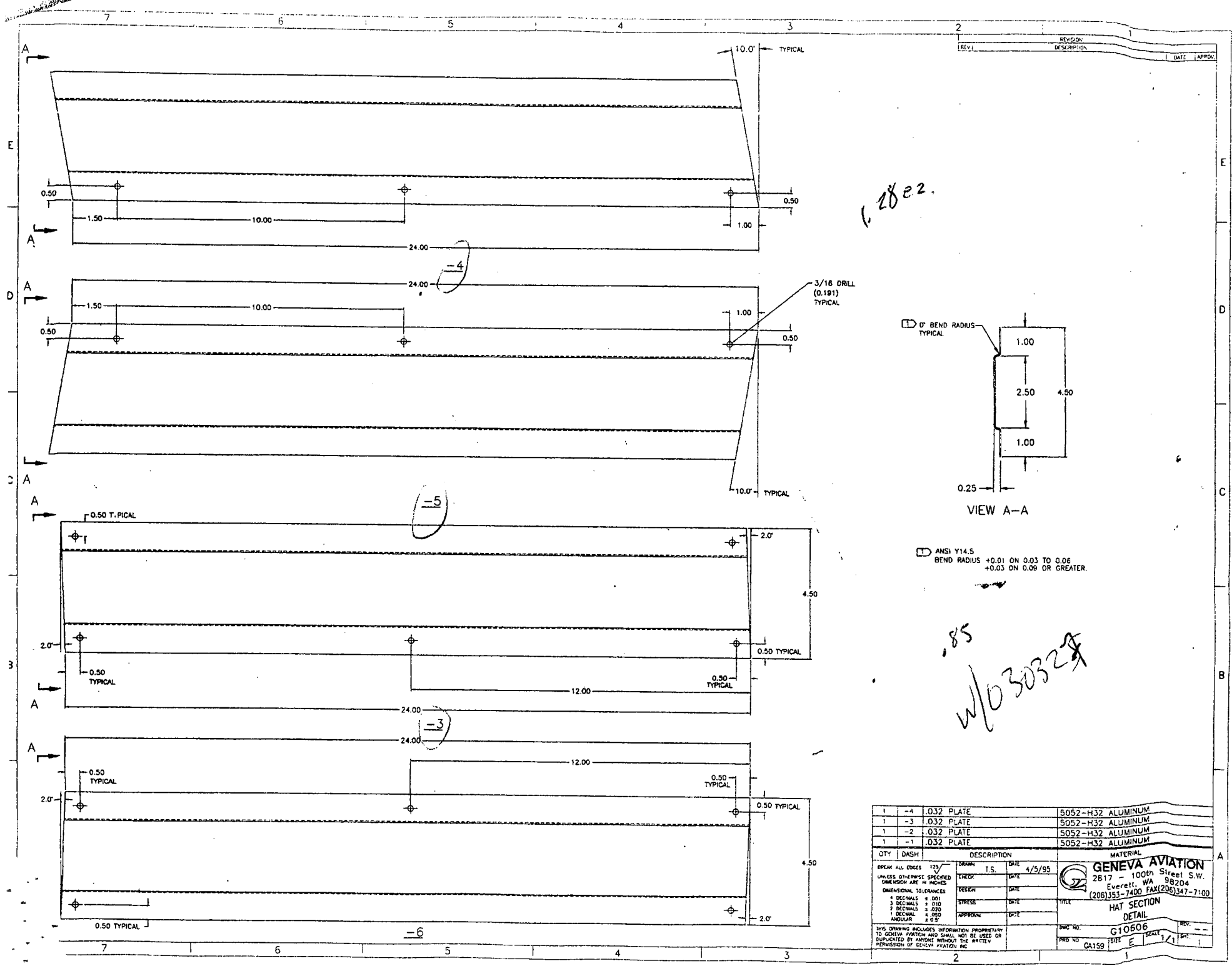


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u of u.30



ANSI Y14.5
BEND RADIUS +0.01 ON 0.03 TO 0.06
+0.03 ON 0.09 OR GREATER.

1	-4	0.32 PLATE	5052-H32 ALUMINUM
2	-3	0.32 PLATE	5052-H32 ALUMINUM
3	-2	0.32 PLATE	5052-H32 ALUMINUM
4	-1	0.32 PLATE	5052-H32 ALUMINUM

QTY	DASH	DESCRIPTION	MATERIAL
125		BREAK ALL EDGES	
		UNLESS OTHERWISE SPECIFIED	
		DIMENSIONS ARE IN INCHES	
		DIMENSIONAL TOLERANCES	
		4 DECIMALS ± 0.001	
		3 DECIMALS ± 0.010	
		2 DECIMALS ± 0.020	
		1 DECIMAL ± 0.050	
		ANGULAR ± 0.5°	
		APPROVAL	

DATE	4/5/95
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GENEVA AVIATION
2817 - 100th Street S.W.
Everett, WA 98204
(206)353-7400 FAX (206)347-7100

**HAT SECTION
DETAIL**

REV. --

PRO. NO. G10606

SCALE 1/1

L Lacelle

From: Bill Beckett [bbeckett@dartaero.com]
Sent: January 30, 2007 11:14 AM
To: 'Jean-Luc Menard'
Cc: 'Linda Lacelle (Linda Lacelle)'; chris.bonar@genevaaviation.com; jeff@darths.com
Subject: RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

JL,
Geneva will be taking care of the G10606 parts.
Bill

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]
Sent: January 30, 2007 7:38 AM
To: chris.bonar@genevaaviation.com
Cc: BILL B (BILL B); Linda Lacelle (Linda Lacelle)
Subject: RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Morning Chris,
Any news on the G10606 parts yet, Ethel has been inquiring about them.
Jean-Luc

From: chris.bonar@genevaaviation.com [mailto:chris.bonar@genevaaviation.com]
Sent: Friday, January 26, 2007 10:22 AM
To: 'Jean-Luc Menard'
Subject: RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Sorry I did not get back to you on this, thanks for the reminder, I'm the only engineer around here and it gets very busy.

I'm still finding out about the G10606 parts.

For the G10604 parts, the rivet size is a #4 flat head. Make the hole .129 dia, give it a 100° c'sink with a .225 dia. The other holes are to be #40, .098 dia, although the drawing does callout .128 dia as a ref dim, make them .098 anyway. They get drilled out to #30 at installation.

Chris

From: Jean-Luc Menard [mailto:jmenard@dartaero.com]
Sent: Friday, January 26, 2007 6:56 AM
To: chris.bonar@genevaaviation.com
Cc: jeff@darths.com; BILL B (BILL B); Linda Lacelle (Linda Lacelle)
Subject: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Chris,
Any news on these parts? We would like to move forward quickly and need your help.
I await your phone call.
Jean-Luc

30/01/2007